GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - ASTM A249 TP304L

Standard Specification for Welded Austenitic Steel Boiler, Superheater, Heat-Exchanger, and Condenser Tubes

Group - Ferrous Stainless Steel Alloys

Sub Group - ASTM A249 TP304L Welded Austenitic Steel Boiler, Superheater, Heat-Exchanger, and Condenser Tubes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries
Grade Belongs to the Industry - Steel and Tubes

Chemical Composition		
Carbon	C %	0.030 max.
Manganese	Mn %	2.000 max.
Phosphorus	P %	0.045 max.
Sulphur	S %	0.030 max.
Silicon	Si %	1.000 max.
Chromium	Cr %	18.000 - 20.000
Nickel	Ni %	8.000 - 12.000
Iron	Fe %	Balance
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

Heat Treatment
Solution Annealing

Mechanical Properties	
Tensile Strength in Mpa	485 min.
Yield Strength in Mpa	170 min.
Elongation in %	35 min.
Reduction of Area in %	-
Hardness in HRB	90 max.
Impact in Joule	-

Cross Reference Table			
Material	**Standard**	**Country**	**Grade Belong to the Industry**
S30403	UNS	USA	Plate, Sheet and Strip
D 3698 STS 304L	KS	Korea	Plate, Sheet and Strip
G 4317 SUS 304L	JIS	Japan	Steel
J 405 304L	SAE	USA	Steel
A 213 TP304L	ASTM	USA	Steel and Tubing
A 473 304L	ASTM	USA	Steel and Forging
A 943 TP304L	ASTM	USA	Steel and Pipe

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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